

## GTP210

### 2K Urethane Sealer

09192016

#### DESCRIPTION

GTP210 is a 2K automotive sealer that creates outstanding inter-coat adhesion. GTP210 is a 2K Urethane sealer that has that silky smooth finish, great for invisible blends, sands with ease, and cross-links for excellent holdout. GTP210 is available in Black, White, and Light Gray for creating any shade for achieving ultimate color coverage. GTP210 uses the GenVerde activators and reducers for 2.1 VOC compliance, or the GenMax activators and reducers for National Rule VOC.

#### COMPONENTS

- |                           |                                       |
|---------------------------|---------------------------------------|
| • GTP210                  | Base Sealer                           |
| • H01522/02232/03236      | Fast/Medium/Slow – 2.1 VOC Activators |
| • H1522/2232/3236         | Fast/Medium/Slow – 4.2 VOC Activators |
| • S025/S01522/02232/03236 | Fast/Medium/Slow – 2.1 VOC Reducers   |
| • S25/S1522/2232/3236     | Fast/Medium/Slow – 4.2 VOC Reducers   |

#### MIXING RATIO

Mix four (4) parts GTP210 with one (1) part selected activator and two (2) part selected reducer. Blending of the Black, White, and Light Gray in any combination is acceptable before activation and reduction.

#### POT LIFE AT 77° F

2 hours

#### CLEAN UP

Use NORTHSTAR Lacquer Thinner or zero VOC solvents. (Check local regulation)

#### PHYSICAL DATA

|                       |   |
|-----------------------|---|
| Solids wt. (as mixed) | 32%   |
| VOC as mixed          | 2.1 – 4.2 depending on activator and reducer used |
| Color                 | Black, White, Light Gray                          |

#### DRY / FLASH TIMES

Air Dry at 77° F

|                     |   |
|---------------------|---|
| Flash between coats | 5-10 minutes                                |
| To sand             | Denib in 20-30 mins, Full sand in 1-2 hours |
| To topcoat          | 10-20 minutes for one coat                  |

## Force Dry

Flash before force dry  
Force dry time  
Must sand before topcoat

5 minute flash  
15-30 minutes @140° F

## GUN SETUPS

### Compliant

Gravity Feed  
Siphon Feed

1.4 mm – 1.6 mm  
1.4 mm – 1.6 mm

## AIR PRESSURES

### Conventional at Gun

Gravity Feed  
Siphon Feed  
HVLP at cap

30 – 40 psi  
35 – 45 psi  
8 – 10 psi

## SURFACE PREPARATION

Use **NORTHSTAR** Clean Wipe (S10) to clean substrate free of grease, dirt, and foreign contaminants.

## APPLICATION AT 77° F

- Apply 1 medium wet coat over properly prepared area
- Allow 10-20 minutes to topcoat @ 70° F
- If applying more than one coat, allow additional intercoat flash off time.
- Scuff after 3 hours before applying topcoat
- Clean gun after spraying is completed

## SAFETY

Refer to Material Safety Data Sheet (MSDS) for complete safety instructions. The technical data sheet listed has been compiled in good faith for your convenience and guidance. No warranty, expressed or implied, is intended or given by the information on this sheet.