



TECHNICAL DATA SHEET

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PART NUMBER

REVvive by RSG: Zinc Weld-Thru Primer

666233**91000**

PACKAGE SIZE

15.2 fl/ oz. / Net Wt. 12.5 oz.

6/case

DESCRIPTION

A high-adhesion, super-conductive primer offering excellent rust protection when applied to panels prior to SPOT, MIG and TIG welding. Gives a high concentration of zinc in the dry film.

APPLICATION

SUBSTRATES: Can be applied direct to metal, galvanized steel and aluminum

SURFACE PREPARATION: For best results, ensure the surface is thoroughly cleaned, degreased, dried and dust free. Abrade wet or dry with P180 - 220, degrease and dry.

MIXING: Shake the aerosol can for at least 2 minutes before use.

COATS: 1 - 2 coats at a distance of approx. 25 cm from the surface gives a build thickness of 10 μ / 0.4m.

THEORETICAL COVERAGE: 54 ft²/unit (theoretical coverage per unit assuming 100% transfer efficiency and giving the dry film thickness between indicated values.)

TECHNICAL DATA

FLASH OFF: 5 - 10 minutes between coats

DRYING TIME: 10 - 20 minutes, weld-able at 68 °F

VOC INFORMATION: Maximum Incremental Reactivity (MIR): 1.0 (Weld-Through Primer)

STORAGE INFORMATION

SHELF LIFE: 2 years from manufacture subject to good storage conditions.

Aerosol cans should be stored for two hours at room temperature before use. For long term storage, keep in a dry, well-ventilated area and away from direct sunlight and frost. To maximize the lifespan of your aerosol, always invert the can and spray upside down for a few seconds after each use to clear the nozzle. If the nozzle becomes blocked, remove it from the can and soak it in gentle thinners.

RECOMMENDED STORAGE TEMPERATURE: 41 °F - 77 °F

RECOMMENDED APPLICATION TEMPERATURE: 68 °F

PRECAUTIONS

For use only by professional use only. Before use, read and follow all TDS, label and SDS precautions.



FORM # 8757-91000 REV. 01/19

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